

# Ti900 Reliability Testing Report

## 1. RA test

### Procedure

Tested for thermal resistance using a ASTM D5470 at different condition (room temperature, aging 125°C, HAST, Frozen and thermal shock).

#### 1.1 Room temperature @ 25°C

#### 1.2 Thermal Aging @ 125°C (200 hrs, 400 hrs, 700 hrs, 1000 hrs)

#### 1.3 Thermal HAST @ 85°C/85%RH (200 hrs, 400 hrs, 700 hrs, 1000 hrs)

#### 1.4 Thermal Cycling @ -40°C to 120°C for 500 cycles (100 cycles, 200 cycles, 300 cycles, 400 cycles, 500 cycles)

#### 1.5 Thermal Frozen @ -60°C (200 hrs, 400 hrs, 700 hrs, 1000 hrs)

During testing and aging, the samples were maintained between two square copper disks of one square inch in surface area.

## Results

| Code/(Unit : °C-in <sup>2</sup> /W) | 0 hr  | 200 hrs | 400 hrs | 700 hrs | 1000 hrs |
|-------------------------------------|-------|---------|---------|---------|----------|
| Room temperature                    | 0.314 | -       | -       | -       | -        |
| Thermal Aging                       | 0.314 | 0.315   | 0.315   | 0.314   | 0.315    |
| Thermal HAST                        | 0.314 | 0.314   | 0.315   | 0.314   | 0.314    |
| Thermal Frozen                      | 0.314 | 0.315   | 0.315   | 0.315   | 0.314    |

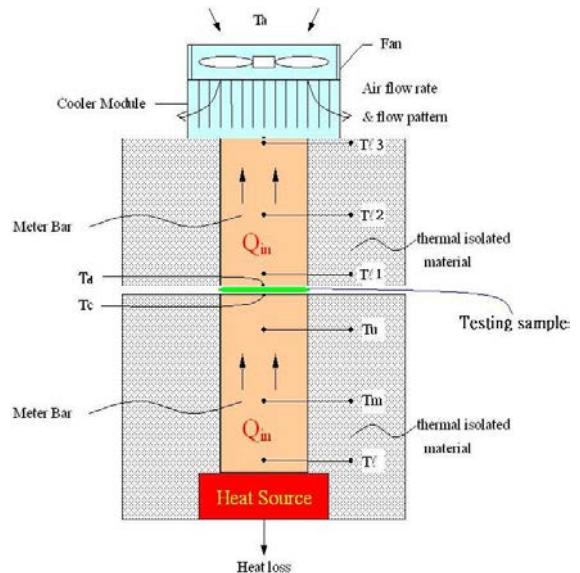
| Code/(Unit : °C-in <sup>2</sup> /W) | 100 cycles | 200 cycles | 300 cycles | 400 cycles | 500 cycles |
|-------------------------------------|------------|------------|------------|------------|------------|
| Thermal Cycling                     | 0.315      | 0.314      | 0.315      | 0.314      | 0.315      |

Test method: ASTM D5470

Pressure: 50 psi

Specimen thickness: 0.15 mm, n=5

Specimen area: 1 inch<sup>2</sup>



# Ti900 Reliability Testing Report

## 2. Breakdown Voltage Test

### Procedure

Tested for Breakdown Voltage Test using a ASTM D149 at different condition (room temperature, aging 125°C, HAST, Frozen and thermal shock).

**2.1 Room temperature @ 25°C**

**2.2 Thermal Aging @ 125°C (200 hrs, 400 hrs, 700 hrs, 1000 hrs)**

**2.3 Thermal HAST @ 85°C/85%RH (200 hrs, 400 hrs, 700 hrs, 1000 hrs)**

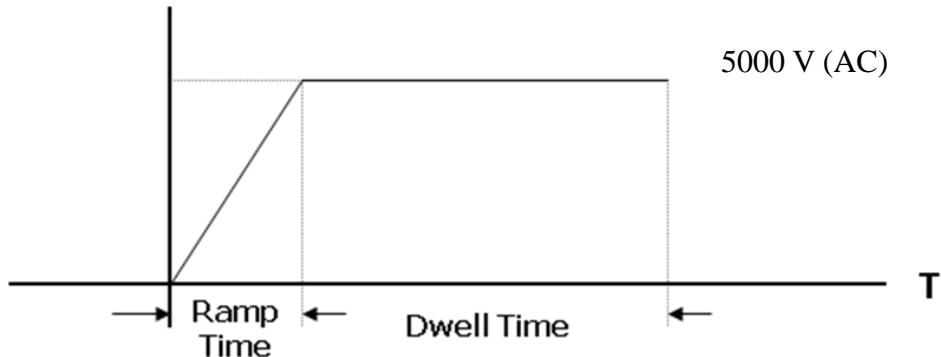
**2.4 Thermal Cycling @ -40°C to 120°C for 500 cycles (100 cycles, 200 cycles, 300 cycles, 400 cycles, 500 cycles)**

**2.5 Thermal Frozen @ -60°C (200 hrs, 400 hrs, 700 hrs, 1000 hrs)**

## Results

| High pot (AC @ kV) | 0 hr | 200 hrs | 400 hrs | 700 hrs | 1000 hrs |
|--------------------|------|---------|---------|---------|----------|
| Room temperature   | >5   | -       | -       | -       | -        |
| Thermal Aging      | >5   | >5      | >5      | >5      | >5       |
| Thermal HAST       | >5   | >5      | >5      | >5      | >5       |
| Thermal Frozen     | >5   | >5      | >5      | >5      | >5       |

| High pot (AC @ kV) | 100 cycles | 200 cycles | 300 cycles | 400 cycles | 500 cycles |
|--------------------|------------|------------|------------|------------|------------|
| Thermal Cycling    | >5         | >5         | >5         | >5         | >5         |



**Ramp time: 20 sec / Dwell time: 60 sec / Max Voltage: 5000 V (AC)**

### Note:

The data for design engineer guidance only. Observed performance varies in application.  
Engineers are reminded to test the material in application.